

DART AEROSPACE LTD	Work Order:	
Description: Ø2.750 Support	Part Number:	D2894-1
Inspection Dwg: D2894 Rev. B1		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2894 Rev B1/DSK079 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
Lathe Section									
A	2.778	2.783							
B	3.990	4.010							
C	3.088	3.108							
D	0.718	0.738							
E	0.090	0.110							
F	2.968	2.988							
G	1.410	1.430							
H	1.150	1.160							
I	5.240	5.260							
J	0.022	0.042							
K	0.240	0.260							
L	0.090	0.110							
M									
HAAS Section									
AA	0.454	0.474							
AB	3.062	3.082							
AC	0.053	0.073							
AD	0.971	0.991							
AE	1.766	1.786							
AF	0.020	0.040							
AG	0.257	0.262	DT8683						
AH	0.053	0.073							
AI	3.04	3.10							
AJ	1.990	2.010							
AK	0.240	0.260							
AL	1.884	1.904							
AM	0.500	0.505	DT8708						
AN	0.189	0.194							
Ensure that Ø0.500" bore is perpendicular to 1.389" bore within 0.003"									
Accept/Reject									

Measured by:	
Date:	

Audited by:	
Date:	

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	
B	06.03.08	DT8708 added to dimension AM	KJ/JLM	
C	06.11.22	Note added to HAAS section	KJ/JLM	